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## TECHNICAL REPORT (SUMMARY)

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**REPORT NO.** : 2008.03.04.0332/03  
**REPORT DATE** : 12.06.2008  
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**SUBJECT** : Assessment of **Fire Behaviour Class** (DIN 4102)  
and **Horizontal Burning Rate** (ASTM D635 and TS 5207)  
**SAMPLE STUDIED** : **ALUFACE SARAYBOND** Brand Aluminum Composite Panels  
**RESULTS** :

**Fire Behaviour Class** : B1  
**Horizontal Burning Rate (mm/min)** : Non-measurable

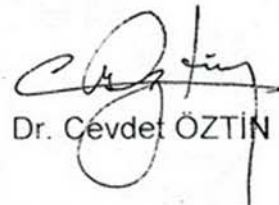
### SAMPLE DESCRIPTION AND TESTS CONDUCTED

The **ALUFACE SARAYBOND Aluminum Composite Panel** specimens successfully passed the B2 class (normal burning behaviour) experiments so that the B1 class (difficult burning behaviour) experiments were also conducted. The observations during and after these tests reveal that (a) the residual length unaffected on the exposed surface is at a level of 70%; (b) aluminum panels deforms to a level of 50% due to heat; (c) the average stack gas temperature reaches 194 °C, and (d) surface fire height remains at a level of about 80 cm, observations being within the failure limits. The core plastic material burnt partially at the edges and minimal amount of molten droplets that formed ceased to burn as they dropped on to bottom. Surface panels and the core material separated partially, but the core essentially maintained its integrity. Qualitative evaluation of smoke generation was within limits also. The samples were therefore accepted as conforming to **DIN 4102, B1 class (difficult burning behaviour)** requirements. Horizontal burning of specimens in accordance with **ASTM D635 (and TS 5207)** could not be initiated so as to make measurements, thus it is inappropriate to calculate a burning rate.

This report is valid for the specimens studied experimentally.



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